



# CATALOGO RICAMBI SPARE PARTS LIST



Articoli originali  
Original items

Articoli sempre disponibili a magazzino,  
per specifiche necessità chiedere informazioni.

Items always available in stock,  
for specific needs ask for information

[info@boggianirenato.it](mailto:info@boggianirenato.it)  
tel. +39 0376779364

## UNION SPECIAL

**U-10008**

CROCHET

LOOPER

**U-1025L**

GRANO

SCREW

**U-107**

BUSSOLA

FERRULE

**U-108**

POMOLO

TENSION NUT

**U-109**

DISCO

TENSION DISC

**U-1096**

VITE

SCREW

**U-1096B**

VITE

SCREW

**U-116**

CHIAVE

WRENCH

**U-1160L**

DADO

NUT

**U-1179**

GR.TENS.TC TRE FILI

**U-118G**

PINZA PRENDIFILO

THREAD TWEEZERS

**U-1235L**

VITE

SCREW

**U-12538**

DADO

NUT

**U-12865**

COLLARE

COLLAR

**U-12934A**

DADO

NUT

**U-138**

VITE

THD EYELET SCREW

**U-14077**

DADO (morsetto piccolo)

NUT

**U-14077A**

DADO (morsetto grande)

NUT

**U-1421**

VOLANTINO

HANDWHEEL

**U-1421A**

SUPPORTO VOLANTINO

STUD

**U-150**

VITE

SLID STOP SCREW

**U-15037A**

DADO

NUT

**U-18**

DADO

NUT

**U-187A**

VITE

THD SPRG SCREW

**U-187B**

VITE

SCREW

**U-20**

RONDELLA

WASHER

**U-2105**

GRIFFA

FEED DOG

**U-2120**

PIEDINO

PRESSER FOOT

**U-21202**

CACCIAVITE

**U-21225F3/16**

CALIBRO

LOOPER GAUGE

**U-21227BU**

CALIBRO

GAUGE

**U-21227BV**

CALIBRO

GAUGE

**U-21227CG**

CALIBRO

SYNCHR GAUGE

**U-21227CH**

BLOCCO

SETTING BLOCK

**U-21227CJ**

CALIBRO

GAUGE

**U-21227CK**

ASTINA

GAUGE ROD

**U-21227CN**

CALIBRO

LPR TRAVEL GA

**U-21227CU**

CALIBRO

LPR ALIGN GAUGE

**U-21227CV**

CALIBRO

THREAD GAUGE

**U-21227DR**

CHIAVE

EXTRACTOR

## UNION SPECIAL

**U-21237CR**

**ASSIEME RACCORDO  
ARIA (9M)**  
COOLER ASSEMBLY

**U-21237DM**

**CALIBRO ASS.**  
FAN ASSM

**U-2124**

**PLACCA AGO**  
THROAT PLATE

**U-2126**

**GRIFFA**  
FEED DOG

**U-2129M**

**ALLOGGIO**  
HOUSING

**U-21353**

**MOLLA**  
SPRING

**U-21375BB**

**CARTER**

**U-2143**

**BUSSOLA**  
NEEDLE LEVER SH

**U-2148**

**RONDELLA**  
WASHER

**U-2158**

**MOLLA**  
SPRING

**U-2158A**

**PRENDI FILO**  
THREAD PULL OFF

**U-2158D**

**PASSA FILO**  
THREAD EYELET

**U-2167A**

**MANOVELLA**  
CRANK

**U-2168A**

**ANELLO**  
LINK

**U-21695AV**

**PARA DITO ex 21695AU**  
PROTECT SHIELD

**U-21695AV2**

**SUPPORTO PER 21695AV**  
SUPPORT FOR 21695AV

**U-2169A**

**VITE A SCATTO**  
SHANK SCREW

**U-21756G**

**PERNO**  
VENT SCREW F OIL PUMP

**U-2185**

**BRACCIO**  
MOUNTING BRKT

**U-2186**

**TENSIONATORE**  
TENSION POST

**U-2191**

**BUSSOLA**  
BUSHING

**U-22503F**

**VITE**  
SCREW

**U-22513C**

**VITE**  
SCREW

**U-22513D**

**VITE**  
SCREW

**U-22516A**

**VITE**  
SCREW

**U-22517**

**VITE**  
SCREW

**U-22517A**

**VITE**  
SCREW

**U-22519F**

**VITE**  
SCREW

**U-22524**

**VITE PLACCA TC - DTX**  
SCREW FOR TC PLATE

**U-22528**

**VITE PER GRIFFA**  
SCREW

**U-22541**

**VITE**  
SCREW

**U-22541B**

**VITE**  
SCREW

**U-22560A**

**VITE**  
SCREW

**U-22560B**

**VITE**  
SCREW

**U-22562A**

**VITE PLACCA 4 AGHI**  
SCREW

**U-22564**

**VITE**  
SCREW

**U-22564B**

**VITE**  
SCREW

**U-22564D**

**VITE**  
SCREW

**U-22564E**

**VITE**  
SCREW

**U-22564G**

**VITE**  
SCREW

## UNION SPECIAL

**U-22565**

GRANO

SCREW

**U-22565A**VITE PER CROCHET SUP. 4  
AGHI

SCREW

**U-22565C**

VITE

SCREW

**U-22565F**

GRANO ex 22565H

SCREW

**U-22565S**

GRANO

SCREW

**U-22566B**

VITE

SCREW

**U-22568**

VITE

SCREW

**U-22569B**

VITE ex 22569

SCREW

**U-22569D**

VITE

FILL HEAD SCREW

**U-22569G**

VITE

SCREW

**U-22569Y**

VITE

SCREW FILLISTER

**U-22570A**

VITE

SCREW

**U-22571**

VITE

SCREW

**U-22571E**

VITE COPPA

SCREW

**U-22572B**

VITE

SCREW

**U-22585**

VITE

SCREW

**U-22585A**

VITE

SCREW

**U-22585C**

VITE

SCREW

**U-22585G**

VITE

SCREW

**U-22585R**

VITE

SCREW

**U-22586R**

VITE

SCREW

**U-22587B**

VITE

SCREW

**U-22587E**

VITE

SCREW

**U-22587J**

VITE

SCREW

**U-22587M**

VITE

SHOULDER SCREW

**U-22588A**

VITE

SCREW

**U-22588J**

VITE

SCREW

**U-22596H**

VITE

SCREW

**U-22596N**

VITE ex 22596E

SCREW = 22596E

**U-22597E**

VITE

SCREW

**U-22649F96**

VITE

**U-22652A6**

VITE

SCREW

**U-22652F20**

VITE FISSAGGIO BANCALE

SCREW

**U-22657D10**

VITE

SCREW (repl.22657D12)

**U-22716**

VITE

SCREW

**U-22716A**

VITE MANINA

SCREW

**U-22729AB**

VITE

SCREW

**U-22729B**

VITE ex 22559H

SCREW

**U-22729C**

VITE

SCREW

**U-22729D**

VITE

SCREW

## UNION SPECIAL

**U-22729E**

VITE

SCREW

**U-22729M**

VITE

CAP SCREW

**U-22731**

VITE

SCREW

**U-22735**

VITE

SCREW

**U-22738**

VITE

SCREW

**U-22738A**

VITE

SCREW

**U-22738B**

VITE

SCREW

**U-22738C**

VITE

SCREW

**U-22738G**

VITE PER SOLETTA

SCREW

**U-22738H**

VITE PER AGO

SCREW

**U-22738P**

VITE

SCREW

**U-22741B**

VITE

**U-22743**

VITE

SCREW

**U-22747**

VITE

SCREW

**U-22747B**

VITE

SCREW

**U-22757**

VITE

SCREW

**U-22759A**

VITE

SCREW

**U-22766**

VITE

SCREW

**U-22767A**

VITE

SCREW

**U-22768**

VITE

SCREW

**U-22768A**

VITE

SCREW

**U-22768B**

VITE CROCHET

SCREW

**U-22768C**

VITE

SCREW

**U-22769B**

VITE

SCREW

**U-22777B**

VITE

SCREW

**U-22781**

VITE

SCREW

**U-22781A**

VITE

SCREW

**U-22782A**

VITE

SCREW

**U-22791E**

VITE

SCREW PIN

**U-22791H**

VITE

SCREW PIN

**U-22795B**

VITE

SCREW

**U-22797**

VITE

SCREW

**U-22797A**

VITE

SCREW

**U-22798**

VITE

SCREW

**U-22799AE**

VITE

HING SCREW HDLS

**U-22799B**

VITE

SCREW

**U-22799M**

VITE

SCREW PIN

**U-22799N**

VITE

SCREW PIN

**U-22801**

VITE

SCREW

**U-22806A**

VITE

SCREW

## UNION SPECIAL

**U-22839**

VITE

SCREW

**U-22845B**

VITE

SCREW

**U-22845M**

VITE

SCREW

**U-22847B**

VITE

FIL HEAD SCREW

**U-22849**

VITE

SCREW

**U-22852A**

VITE

SCREW

**U-22874C**

VITE

SCREW

**U-22875L**

VITE

SCREW

**U-22875M**

VITE

N/SOC.HD.CAP SC

**U-22881A**

DADO

SCREW

**U-22892B**

VITE

SCREW

**U-22894**

VITE

SCREW

**U-22894AD**

VITE

SET SCREW

**U-22894AE**

VITE

SET SCREW

**U-22894BD**

VITE

SET SCREW

**U-22894BK**

VITE POSTERIORE

SCREW

**U-22894C**

VITE

SCREW

**U-22894D**

VITE

SCREW

**U-22894F**

GRANO

**U-22894J**

GRANO

SCREW

**U-22894K**

VITE

SCREW

**U-22894W**

VITE

SCREW

**U-22894X**

VITE

SCREW

**U-22KH**

VITE

SCREW

**U-23420DE**

GUIDA TESSUTO

LAP FORMER

**U-23423X**

GUIDA TESSUTO

LAP FORMER

**U-23424Z**

MOLLA

SPRING

**U-257015B32**

PLACCA AGO

NEEDLE PLATE

**U-258**

DADO

PIVOTED HD NUT

**U-258A**

DADO

PIVOTED HD NUT

**U-26200006**

BARRA AGO

NEEDLE BAR

**U-26203208**

BUSSOLA

BUSHING

**U-269**

DADO

KN CONN ROD NUT

**U-28**

VITE

SCREW

**U-28604U**OLIO PER TAGLIACUCI  
500ml

MINERAL OIL 500ml

**U-28616T**

GIUNTO

COUPLING

**U-28A**

VITE

SCREW

**U-28C**

VITE

SCREW

**U-29126DF**

GR. BIELLA

DRIVING LEVER

**U-29126EC**GR. GUIDA CROCHET  
MARK IVSHAFT UPPER LOOPER FOR  
MARKIV

## UNION SPECIAL

**U-29126EP**

GR. GUIDA CROCHET 9M

SHAFT

**U-29348BE**

LEVA BIELLA

NEEDLE LEVER CONNECTING  
ROD ASSEMBLY**U-29472AC**

SUPPORTO

OIL PUMP ASSEMBLED

**U-29472U**

POMPA

SING.PUMP ASSEMBLED

**U-29476SD**

SET FILTRO A BICCHIERE

FILTER HOUSING

**U-29476SH**

ASSIEME BARRA

FEED BAR ASSY

**U-29476UA**

GRUPPO PASSAFILO

CAST-OFF PLATE  
ASSEMBLED**U-29476VL**

CONNETTORE

OIL SUPPLY TUBE ASSM

**U-29477KR**TENSIONATORE A 3 FILI  
CPL

MOUNT BRKT ASSEMBLED

**U-29477LA**TENSIONATORE  
COMPLETO A 4 FILI

MOUNT BRKT ASSEMBLED

**U-29477MX**PASSAFILO ex 29477HX /  
29477GW

THREAD TUBE

**U-29478CS**

BIELLA

CONNECTING ROD

**U-29478CT**

BIELLA

CONNECTING ROD

**U-29478CU**

BIELLA

CONNECTING ROD

**U-29478FI**SUPP. CUSCINETTO ex  
35851M e 29478FFLOOPER DRIVE SHAFT  
ASSEMBLED**U-29480AEU**

GRUPPO POMPA

OIL PUMP

**U-29480AKA**

KIT RAFFREDDAMENTO

KIT EXT PUMP PARTS

**U-29480ASU**ASSIEME FILTRO  
REGOLATOREFILTER REGULATOR  
ASSEMBLED**U-29480AYJ**

CROCHET ex 50366L

LOOPER THREAD NIPPER  
ASSEMBLED**U-30106BLK**

SPINA PER ALBERO

WOOD PLUG

**U-318**

VITE

BEARING SCREW

**U-33709C**

CROCHET

LOOPER

**U-34304**

TIRAFILO

RETAING FINGER

**U-34304C**

TIRAFILO

CAST-OFF FINGER

**U-34323**

CAMMA TIRAFILO

TAKE-UP

**U-34336A**

DIFFERENZIALE

DIFFERENTIAL

**U-34336N**

PORTA ECCENTRICO

ECCENTRIC SUPPORT

**U-34337F**

BOCCOLA

ECCENTRIC BUSHG

**U-34338**

BUSSOLA

FEED LIFT BLOCK

**U-34344E**

PERNO

CAM FOLLOWER

**U-34353**

SUPPORTO

M FD DOG HOLDER

**U-34354**

BUSSOLA BARRA AGO

NEEDLE BAR BUSHING

**U-34358BA**

PASSAFILO

THREAD GUIDE

**U-34358CA**

PASSAFILO

THREAD GUIDE

**U-34358D**

THREAD GUIDE

THREAD GUIDE

**U-34363B**

SUPPORTO

SUPPORT

**U-34368**

FORCELLA

NEEDLE GUARD FORK

**U-34380**SUPPORTO PLACCA 2  
AGHI

PLATE SUPPORT

**U-34380C**

RULLO

ROLLER

**U-34382JK**

PIASTRA

OIL TOP COVER

## UNION SPECIAL

**U-34382UA****GUARNIZIONE**

GASKET

**U-34393L****FILTRO**

OIL SCREEN

**U-34393M****FILTRO**

OIL SCREEN FELT

**U-34703W2,3****INSERTO**

EDGE GUIDE

**U-34705BW****GRIFFA 2 AGHI**

FEED DOG

**U-34705DG****GRIFFA**

MAIN FEED DOG

**U-34705F****GRIFFA**

MAIN FEED DOG

**U-34709****CROCHET**

LOOPER

**U-34709D****CROCHET 3AGHI**

LOOPER

**U-34724E12****PLACCA**

THROAT PLATE

**U-34724F10****PLACCA**

THROAT PLATE

**U-34726DG****GRIFFA**

DIFF FEED DOG

**U-34726F****GRIFFA**

DIFF FEED DOG

**U-34734K****CINGHIA DENTATA**

TOOTHED BELT

**U-34749A****COLTELLO INFERIORE**

LOWER KNIFE

**U-34749EL****COLTELLO**

KNIFE

**U-34749M****COLTELLO INFERIORE**

LOWER KNIFE

**U-34750K****PIASTRA PORTA  
COLTELLO**

KNIFE HOLDER

**U-34750M****SUPPORTO**

GUIDE PLATE

**U-34750P****GUIDA**

LOWER KNIFE GUIDE

**U-34750R****LEVA**

LEVER

**U-34750SA****SUPPORTO**

HOLDER UP KNIFE

**U-34750T****SUPPORTO COLTELLO**

LOWER KNIFE HOLDER

**U-34751MT****LEVA TENSIONE**

TENSION LEVER

**U-34752K****GUIDA**

GUIDE

**U-34752L****PERNO DI  
ACCOPIAMENTO**

CARRIER BOLT

**U-34752M****LINK DI GUIDA**

DRIVING LINK

**U-34763****LEVA**

LEVER

**U-34768A****GUIDA ECCENTRICO**

ECCENTRIC GUIDE

**U-34768C****DADO**

GUIDE WASHER

**U-34768K****RONDELLA**

DISC

**U-34769****PLACCA**

PLATE

**U-34769B****PIASTRINA**

THREADED PLATE

**U-34770AH****COLTELLO SUPERIORE**

UPPER KNIFE

**U-34770EL****COLTELLO**

KNIFE

**U-34770K****COLTELLO**

UPPER KNIFE

**U-34770M****COLTELLO SUPERIORE**

UPPER KNIFE

**U-34771PA****LEVA COLTELLO**

UPPER KNIFE LEVER

**U-34773A****MOLLA**

LEAF SPRING

**U-34773B****MOLLA**

LEAF SPRING



## UNION SPECIAL

**U-34773C**

MOLLA

LEAF SPRING

**U-34773D**

MOLLA

LEAF SPRING

**U-34773E**

MOLLA

LEAF SPRING

**U-34775D**

RULLO

ROLLER UPPER

**U-34776DTN**

RULLO

ROLLER LOWER

**U-34777DA**

FELTRO

PAD

**U-34778D**

SPESSORE

GUIDE PLATE

**U-34778E**

GUAINA

WASHER

**U-34778F**

BUSSOLA

BUSHING

**U-34782C**

GUARNIZIONE

GASKET

**U-34794A**

GUIDA

GUIDE

**U-35093AV**

ALBERO

SHAFT

**U-35761D**

TAPPO

SHAFT BUSH CAP

**U-35763F625**

SPINA

NEEDLE BEARING ROLLER

**U-35763G**

ANELLO

RETAINING RING

**U-35766B**

DADO

STITCH REG NUT

**U-35792**

PIATTELLO

TENSION DISK

**U-35792T**

PERNO

TENSION RELEASE PIN

**U-35817E**

BARRA

BAR

**U-35826DX**

GRIFFA

FEED DOG

**U-35832B**

MOLLA

PULLER BAR SPRING

**U-35850F**

BUSSOLA

BUSHING

**U-35851L**

TESTA DI BIELLA

BALL JOINT

**U-35851N**

VITE ex 35851K

SCREW

**U-35862A**

LEVA

LEVER

**U-35866**

PUNTO

NUT

**U-35880M**

LEVA

LINK CONNECTION

**U-35883G**

PERNO

CYLINDER HIND PIN

**U-35884M**

RIPARO

LINT SHIELD

**U-35884P**

SUPPORTO

LINT SHIELD (LOW)

**U-35884R**

GUARNIZIONE ex 35884D

GASKET

**U-35887AF**

GUARNIZIONE ex 35887V

MAIN FRM GASKET

**U-35887AG**GUARNIZIONE ex  
35887AD

MAIN FRM GASKET

**U-35887M**

MOLLA

TOP COVER SPRING

**U-35888T**

GUARNIZIONE ex 35888P

CHAMBER GASKET

**U-35889H**

RIPARO

OIL SHIELD

**U-35897BP**

ALBERO INGRANAGGIO

SHAFT

**U-35897BR**

INGRANAGGIO

GEAR

**U-35897BV**

FILTRO

OIL FILTER

**U-35897BY**

INGRANAGGIO

GEAR

## UNION SPECIAL

**U-36203****PIASTRINA**

EDGE GUIDE

**U-36204A****PIASTRA**

CAST OFF PLATE

**U-36205A****GRIFFA POST. 4 AGHI**

POSTERIOR FEED DOG

**U-36208A****CROCHET INFE. 4 AGHI**

LOWER LOOPER ORIGINAL

**U-36210****SALVA AGO**

NEEDLE GUARD ORIGINAL

**U-36211-75/029****PUNZONE**

RETAINER

**U-36215****LEVA**

NEEDLE LEVER

**U-36217A****BARRA**

NEEDLE BAR

**U-36218-52****TESTA**

NEEDLE HEAD

**U-36220AE****PIEDINO ex 36220A**

PRESSER FOOT

**U-36220B****PIEDINO**

PRESSER FOOT

**U-36220K****PIEDINO**

PRESSER FOOT ASSEMBLED

**U-36221D****VOLANTINO**

PULLEY

**U-36222C****ALBERO PRINCIPALE**

MAIN SHAFT

**U-36225****SALVA AGO**

NEEDLE GUARD

**U-36226A****GRIFFA ANT. 4 AGHI**

FEED DOG

**U-36230AJ****MOLLA**

SPRING

**U-36230C****MOLLA**

SPRING

**U-36230D****GANCIO**

SHOE HOLD WIRE

**U-36230G****PIEDINO SEZ. CENTRALE**

PRESSER FOOT MAIN

**U-36230J****SEZIONE PIEDINO**

YIELDING SEC

**U-36230P****LEVA**

YIELD SECTION

**U-36230U****COMPONENTE PIEDINO 4 AGHI**

COMPONENT OF PRESSER FOOT

**U-36231AF****SUOLETTA**

PRESSER SHOE

**U-36231AJ****SUOLETTA**

PRESSER FOOT SHOE

**U-36231AZ****SUOLETTA**

SHOE LEFT

**U-36232AF****SUOLETTA**

PRESSER SHOE

**U-36232AJ****SUOLETTA**

PRESSER FOOT SHOE

**U-36234C****BUSSOLA**

FEED BAR BLOCK

**U-36234D****SPINOTTO**

FEED BAR PIN

**U-36234E****PORTA GRIFFA**

MAIN FEED BAR

**U-36234F****PORTA GRIFFA**

DIFF FEED BAR

**U-36236G****VITE**

FEED BAR STUD

**U-36236H****BOCCOLA**

FEED BAR BUSHING

**U-36236J****PERNO DI COLLEGAMENTO DIFFERENZIALE**

DIFF. LINK STUD

**U-36236K****BLOCCO SCORREVOLE DIFFERENZIALE**

DIFF. SLID BLOCK

**U-36237H****SPINOTTO**

SCREW PIN

**U-36238E****GUARNIZIONE ex 36238F**

GASKET

**U-36238F****GUARNIZIONE ex 36238E**

GASKET

**U-36239B****SPIA OLIO**

OIL LIGHT

## UNION SPECIAL

**U-36240****MANINA 4 AGHI**

STITCH TONGUE

**U-36240J****MANINA 4 AGHI larga**

STITCH TONGUE

**U-36244****TIRANTE**

CONNECTING ROD

**U-36245B****BIELLA ex 36253H**CONNECTING ROD repl.  
36253H**U-36247****PERNO**

CONNECTING ROD

**U-36248****PORTA CROCHET**

LOOPER HOLDER

**U-36250****COLTELLO 4 AGHI**SHORT KNIFE (STEEL)  
ORIGINAL**U-36250M****PIASTRINA ex 36250G**

PLATE

**U-36251AC****GANCIO FILETTATO**

HOOK

**U-36251AD****CROCHET**

LOOPER

**U-36251B****MANICOTTO**

HOOK SLEEVE

**U-36251E****CROCHET**

LOOPER ORIGINAL

**U-36251F****CROCHET SUP. 4 AGHI  
(FALCE)**UPPER LOOPER FOR 4  
NEEDLES**U-36251G****LEVA**

DRIVE LEVER SHAFT

**U-36251J****GIUNTO ex 36251U**

JOINT

**U-36251K****SPINOTTO**

PIN

**U-36251L****ANELLO CON FORI**

RING

**U-36251N****PERNO**

BEAR RTNR PLATE

**U-36251V****LEVA**

LEVER

**U-36251W****CROCHET**

LOOPER

**U-36253A****LEVA**

LOOPER DRIVE LEVER

**U-36253G****PERNO**

LOOPER DRIVE CRANCK

**U-36256B****GANCIO**

LPR GUD WIRE

**U-36263-938****PERNO**

NEEDLE BEAR ROLLER

**U-36264B****SPINA**

STRIKE-OFF PIN

**U-36264D****PASSAFILO**NEEDLE LEVER THREAD  
EYELET**U-36264E****TIRAFILO**

NEEDLE THREAD TAKE UP

**U-36270B****COLTELLO SUPERIORE ex  
36270****U-36271****PASSAFILO**

NEEDLE THREAD EYELET

**U-36271A****PASSAFILO**

NEEDLE THREAD EYELET

**U-36271E****MOLLA**

SPRING

**U-36271G****BRACCIALE ex 36271D**

STITCH BRACKET

**U-36273A****GAMBO**

SHANK

**U-36273C****MOLLA**

SPRING

**U-36273D****SUPPORTO**

KNIFE SUPPORT

**U-36273F****BUSSOLA**

FEED LIFT BLOCK

**U-36273G****MORSETTO**

KNIFE HOLDER

**U-36273J****PIASTRINA**

KNIFE HOLDER PLATE

**U-36273K****COLLARE**

KNIFE GUD COLLAR

**U-36273N****BUSSOLA**

BUSHING

## UNION SPECIAL

**U-36273R****GANCIO**COVER THREAD CARRIED  
AND HOOK**U-36275A****RONDELLA**

DISC

**U-36278F****MOLLA**

SPRING

**U-36278H****PERNO GUIDA**

PRESSER BAR GUIDE STUD

**U-36278J****GUIDA**

PRESSER BAR GUIDE

**U-36278M****POMOLO**PRESSER BAR REGULATING  
SCREW**U-36279B****MOLLA**

SPRING

**U-36279H****PARA RITAGLI**

CHIP GUARD

**U-36280A****PUNZONE**

STOP PLUNGER

**U-36280D****PERNO**

PIN

**U-36280J****LEVA DI SOLLEVAMENTO**

PRESSER BAR LIFT LEVER

**U-36283B****MOLLA**

SPRING

**U-36283C****PERNO**CYLINDER HINGED SPRING  
SUPPORT STUD**U-36283E****CARTER**

CYLINDER COVER

**U-36283F****GUARNIZIONE**

GASKET

**U-36283G****COPRI CILINDRO**

CYLINDER COVER

**U-36283H****PIASTRINA SINISTRA**

GIB LEFT

**U-36283J****PIASTRINA DESTRA**

GIB RIGHT

**U-36283K****CARTER ex 36283A**

CYLINDER HINGED COVER

**U-36284E****UPPER LINT SHIELD****U-36284F****GUARNIZIONE**

OIL COVER GASK.

**U-36286B****GUARNIZIONE ex 36286A**

CYLINDER COVER GASKET

**U-36289B****PIASTRA**

BAFFLE PLATE

**U-36292K****MOLLA**SPRING, TENSION RELEASE  
SHAFT**U-36293B****SPIA OLIO**

OIL SIGHT GAUGE

**U-36293C****GUIDA ASTA**

OIL IND GUIDE

**U-36293G****OIL SCREEN**

OIL SCREEN

**U-36297G****FELTRO**

FILTER BOX ASSY

**U-36297J****COPERTURA POMPA OLIO**HOUSING COVER AND OIL  
TUBE**U-36297K****ASSIEME POMPA OLIO**

OIL PUMP ASSY

**U-36297N****TUBETTO POMPA**

OIL TUBE

**U-39145A****TESTA DI BIELLA**ROD ASSEMBLY, BALL JOINT  
LOWER**U-39151****DADO**

NUT

**U-39501D****CARTER**

CLOTH PLATE

**U-39501K****RONDELLA**

CLOTH PLATE STUD

**U-39505AB****GRIFFA gommata**

FEED DOG with rubber

**U-39505AC****GRIFFA**

FEED DOG

**U-39505B****GRIFFA**

FEED DOG

**U-39505B/G****GRIFFA 39505B CON  
GOMMA**

FEED DOG

**U-39505BF****GRIFFA**

FEED DOG

## UNION SPECIAL

**U-39505BV**

GRIFFA

FEED DOG

**U-39505C**

GRIFFA

FEED DOG

**U-39505E**

GRIFFA

FEED DOG

**U-39505H**

GRIFFA

FEED DOG

**U-39505P**

GRIFFA

FEED DOG

**U-39508A**

CROCHET SUPERIORE

UPPER LOOPER

**U-39508B**

CROCHET INFERIORE

LOWER LOOPER

**U-39508D**

CROCHET

LOOPER

**U-39508E**

CROCHET

LOOPER

**U-39508P**

CROCHET INFERIORE

LOWER LOOPER

**U-39520A**

PIEDINO

PRESSER FOOT

**U-39520AB**

PIEDINO

PRESSER FOOT

**U-39520AC**

PIEDINO

PRESSER FOOT

**U-39520AR**

PIEDINO

PRESSER FOOT

**U-39520AS**

PIEDINO

PRESSER FOOT

**U-39520B**

PIEDINO

PRESSER FOOT

**U-39520BA**PIEDINO PER LC (TIPO  
GIAPPONE)

PRESSER FOOT

**U-39520BH**

PIEDINO

PRESSER FOOT

**U-39520BW**

PIEDINO

PRESSER FOOT

**U-39520H**

PIEDINO

PRESSER FOOT

**U-39520P**

PIEDINO

PRESSER FOOT

**U-39521C**

PULEGGIA

PULLEY

**U-39521D**

COPRI VOLANTINO

PULLEY CAP

**U-39521J**PULEGGIA  
(sost.39521H-39521G)\*

PULLEY

**U-39524AB**PLACCA AGO =  
C39524AB1/8

THROAT PLATE

**U-39524AV**

PLACCA AGO GOMM.

THROAT PLATE RUBBERED

**U-39524B-1/8**

PLACCA

THROAT PLATE

**U-39524C-3/32**

PLACCA\*

THROAT PLATE

**U-39525A**

SALVA AGO

NEEDLE GUARD

**U-39525D**

SALVA AGO

NEEDLE GUARD

**U-39525E**

SALVA AGO

NEEDLE GUARD

**U-39525H**

SALVA AGO

NEEDLE GUARD

**U-39525R**

SALVA AGO

NEEDLE GUARD

**U-39526AA**

GRIFFA

DIFF FEED DOG

**U-39526AC**

GRIFFA DIFFERENZIALE

DIFFERENTIAL FEED DOG

**U-39526B**GRIFFA DOPPIA IN  
ACCIAIO

DIFF FEED DOG

**U-39526B/G**GRIFFA 39526B CON  
GOMMA\*

DIFF FEED DOG

**U-39526BF**

GRIFFA

FEED DOG

**U-39526BU**

GRIFFA DIFFERENZIALE

DIFFERENTIAL FEED DOG

**U-39526H**

GRIFFA

DIFF FEED DOG

## UNION SPECIAL

**U-39527AD****PIEDINO**

PRESSER FOOT

**U-39528AH****PLACCA AGO**

NEEDLE PLATE

**U-39530****LINGUETTA**

SPRING

**U-39530AH****PERNO PIEDINO 9M or.**

PIN

**U-39530B****PARASCHEGGIE**

CHIP GUARD

**U-39530C****RIPARO**

CHAIN SHIELD

**U-39530G****STAFFA**

GUARD, CHIP

**U-39530H****COMPONENTE PIEDINO**

CHAIN SHIELD

**U-39530P****LINGUETTA PIEDINO  
FP39530P**

GUARD

**U-39532A****MOLLA**

SPRING

**U-39534****SUPPORTO = FP39534**

MAIN FEED BAR

**U-39534A****SUPPORTO**

MAIN FEED BAR

**U-39534G****SUPPORTO = FP39534G**

DIFF FEED BAR

**U-39534R****PARA OLIO**

OIL SHIELD

**U-39534RB****PARA OLIO**

OIL SHIELD

**U-39535****PATTINO**

FEED BAR GUIDE

**U-39535C****PERNO**

ADJUSTING PIN

**U-39535D****GUIDA**

FEED BAR GUIDE

**U-39535J****BUSSOLA**

FEED BAR GUIDE BLOCK

**U-39535T****GUIDA DI TRASPORTO****U-39535V****SUPPORTO**

FEED BAR GUIDE

**U-39535W****GUIDA**

MAIN FEED BAR GUIDE

**U-39536AE****PORTA ECCENTRICI**MAIN FEED BAR DRIVING  
CONNCTION**U-39536AF****PORTA ECCENTRICI**MAIN FEED BAR DRIVING  
CONNECTION**U-39536B****PERNO per U39534+  
U39534G (MARK IV)**

STUD

**U-39536C****BUSSOLA**

BUSHING

**U-39536CN****PERNO**

PIN

**U-39536CT****BIELLA PORTA  
ECCENTRICO**CONNECTION - MAIN FEED  
BAR DRIVING**U-39536CU****BIELLA PORTA  
ECCENTRICO**CONNECTION DIFFERENTIAL  
FEED BAR DRIVING**U-39536CV****PERNO per U39534G 9M**

DRIVING STUD

**U-39536CW****BUSSOLA corta**

BUSHING

**U-39536CX****PERNO per U39534 9M**

DRIVING STUD

**U-39536CY****BUSSOLA \* LUNGA**

BUSHING

**U-39536D****DISTANZIALE**

SPACER

**U-39536E****DADO**

NUT

**U-39536W****GIUNTO**

LINK

**U-39540B10****ECCENTRICO**

FEED DRIVE ECCENTRIC

**U-39540B11****ECCENTRICO**

FEED DRIVE ECCENTRIC

**U-39540B12****ECCENTRICO**

FEED DRIVE

**U-39540B14****ECCENTRICO**

FEED DRIVE

## UNION SPECIAL

**U-39540B15**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B16**

ECCENTRICO

FEED DRIVE

**U-39540B18**

ECCENTRICO

FEED DRIVE

**U-39540B20**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B22**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B26**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B28**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B30**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B32**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B40**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B6**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B60**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540B7**

ECCENTRICO

**U-39540B8**

ECCENTRICO

FEED DRIVE ECCENTRIC

**U-39540M10**

ECCENTRICO

FEED DRIVING

**U-39540M11**

ECCENTRICO

FEED DRIVING

**U-39540M12**

ECCENTRICO

FEED DRIVE

**U-39540M14**

ECCENTRICO

FEED DRIVE

**U-39540M16**

ECCENTRICO

FEED DRIVE

**U-39540M18**

ECCENTRICO

FEED DRIVE

**U-39540M20**

ECCENTRICO

FEED DRIVING

**U-39540M22**

ECCENTRICO

FEED DRIVING

**U-39540M24**

ECCENTRICO

FEED DRIVING

**U-39540M26**

ECCENTRICO

FEED DRIVING

**U-39540M28**

ECCENTRICO

FEED DRIVING

**U-39540M30**

ECCENTRICO

FEED DRIVING

**U-39540M34**

ECCENTRICO

FEED DRIVING

**U-39540M36**

ECCENTRICO

FEED DRIVING

**U-39540M5**

ECCENTRICO

FEED DRIVING

**U-39540M6**

ECCENTRICO

FEED DRIVING

**U-39540M7**

ECCENTRICO

FEED DRIVE

**U-39540M8**

ECCENTRICO

FEED DRIVING

**U-39540M9**

ECCENTRICO

FEED DRIVING

**U-39540R**

DISTANZIALE

FEED ECC. SPACER

**U-39543**

MORSETTO

UPPER LOOPER HOLDER

**U-39543A**

MORSETTO

COLLAR

**U-39543AA**

SPESSORE CAM

CAM SPACER

**U-39543AG**

PERNO

SCREW LONG

**U-39543AT**

COLLARE ex 39543AJ

COLLAR

**U-39543E**

DISTANZIATORE

CONNECTING ROD

## UNION SPECIAL

**U-39543P**

RONDELLA

WASHER

**U-39543T**

TASSELLO

CAM FOLLOWER

**U-39543W**

LEVA CROCHET

DRIVE LEVER

**U-39543X**

ALBERINO

LOOPER ROCK SHAFT

**U-39543Y**

COLLARE

THRUST COLLAR

**U-39544**PORTA CROCHET ex  
FP39544

LOW LOOPER BAR

**U-39544B**

GIUNTO

CONNECTING LINK

**U-39544D**

PERNO

LINK PIN

**U-39544J**

FORCELLA

FORK

**U-39544S**

FORCELLA

BALL JOINT GUIDE FORK

**U-39544V**

ALBERO

FORK

**U-39549**

COLTELLO =39549C

LOWER KNIFE (STEEL)

**U-39549J**COLTELLO INFERIORE ex  
39549CJLOWER KNIFE replace  
39549CJ**U-39549S**

COLTELLO INFERIORE

LOWER KNIFE

**U-39549W**

COLTELLO INFERIORE

LOWER KNIFE

**U-39550AB**

BLOCCHETTO COLTELLI

LOWER KNIFE HOLDER

**U-39550AC**

GUIDA COLTELLO

KNIFE GUIDE PLATE

**U-39550AD**STAFFA FERMA COLTELLO  
- (proporre anche BR 233)

BRACKET KNIFE CLAMP

**U-39550AE**

MOLLA

SPRING

**U-39550AF**

PORTA COLTELLI

LOWER KNIFE HOLDER

**U-39550C**

BUSSOLA

STUD

**U-39550E**

MOLLA \*\*si veda note\*\*

SPRING

**U-39550J**

MOLLA

SPRING

**U-39550K**

COVER, SPRING

COVER

**U-39550M**

MOLLA

LOWER KNIFE CLAMP  
SPRING**U-39550T**

PORTA COLTELLO

LOWER KNIFE HOLDER

**U-39550Z**

TASSELLO

LOWER KNIFE CLAMP

**U-39551A**RONDELLA PER AGO MARK  
IV

WASHER

**U-39551F**MORSETTO PER AGO  
MARKIV

STUD

**U-39551H**

RONDELLA PER AGO 9M

NEEDLE CLAMP WASHER

**U-39551J**

MORSETTO PER AGO 9M

NEEDLE CLAMP STUD  
(REPLACE U39551S)**U-39551R**

ROSETTA

NEEDLE CLAMP WASHER

**U-39552A**

ALBERINO

ARM CRANK

**U-39552AA**

BARRA AGO 2 AGHI

NEEDLE DRIVING ARM

**U-39552AB**BARRA AGO ( 2 AGHI  
8454)

NEEDLE DRIVING ARM

**U-39552AD**

SPINA

PIN NEEDLE STOP

**U-39552AG**

RONDELLA

OIL SEAL

**U-39552AL**

SUPPORTO

DRIVING ARM BUSH

**U-39552AW**

BARRA AGO

NEEDLE BAR

**U-39552B**

BUSSOLA

BUSHING



## UNION SPECIAL

**U-39552R****ALBERO**

ROCK SHAFT

**U-39552U****BUSSOLA**

NEEDLE DRIVING BUSH

**U-39552Z****BARRA AGO (1 AGO  
154GAS)**

NEEDLE DRIVING ARM

**U-39555AF****SUPPORTO**

SUPPORT BRACKET

**U-39555B****MOLLA**

SPRING

**U-39555C****BRACCIO**

LEVER ARM

**U-39555D****SUPPORTO**

LEVER

**U-39555F****TIRANTE**

LINK

**U-39555P****BUSSOLA**

BUSHING

**U-39555R****BUSSOLA**

BUSHING

**U-39556A****POMOLO PRESSA PIEDINO**

\*

BUSHING, PRESSER FOOT  
RELEASE**U-39556D****GAMBO PIEDINO**

PRESSER ARM

**U-39556F****GAMBO PIEDINO**

PRESSER ARM

**U-39556H****FERMO PIEDINO**

HOLD DOWN PLATE

**U-39556J****GAMBO**

PRESSER ARM

**U-39556M****COLTELLO A GANCIO**

KNIFE COMPLETE

**U-39556S****PORTA PIEDINO - per  
pedino 39520AB tipo Jp**

PRESSER ARM

**U-39556T****LEVA/ GAMBO PIEDINO**

PRESSER ARM

**U-39557****MOLLA**

SPRING

**U-39557A****PRESSELLO**

PLUNGER

**U-39557B****CONTRO DADO**

NUT CAP

**U-39557C****VITE**

SCREW

**U-39557E****DADO\***

NUT LOCKING

**U-39557F****DADO**

NUT

**U-39557H****MOLLA**

PRESSER SPRING

**U-39560A****CROCHET SUP. CIECO**

UPPER LOOPER

**U-39560B****CROCHET INF CIECO**

SPREADER

**U-39563AA****PASSAFILO**

EYELET

**U-39563AD****TIRAFILO**

THREAD PULL OFF

**U-39563F****PASSAFILO**

EYELET

**U-39563G****TIRAFILO = 39563AC**NEEDLE THREADCAM  
PULL-OFF**U-39563H****PASSA FILO 2 FORI**

EYELET

**U-39563N****PASSA FILO 4 FORI PER  
AGHI**

EYELET

**U-39563P****TIRAFILO**

CAM PULL OFF

**U-39563W****PASSAFILO**

EYELET

**U-39563X****PASSAFILO 2 FORI X  
AGHI**

EYELET

**U-39563Z****PASSAFILO**

EYELET

**U-39567A****LEVA DI SOLLEVAMENTO**

LEVER

**U-39568AC****PORTA RECUPERO**

TAKE UP LEVER

**U-39568AK****TUBETTO**

THREAD TUBE

## UNION SPECIAL

**U-39568AM**

**TIRAFILO = 39568AH / A\*\***  
 LOOPER THREAD PULL-OFF  
 = 39568AH/A

**U-39568AP**

**FERMO**  
 STOP COLLAR

**U-39568B**

**PASSA FILO**  
 EYELET

**U-39568D**

**SUPPORTO**  
 BRACKET

**U-39568E**

**PASSA FILO**  
 EYELET

**U-39568H**

**PASSA FILO**  
 GUIDE

**U-39568J**

**MOLLA**  
 SPRING

**U-39568L**

**PASSA FILO**  
 EYELET

**U-39568W**

**PASSA FILO**  
 FRAME THREAD GUIDE

**U-39570**

**COLTELLO = G39570**  
 LOWER KNIFE (STEEL)

**U-39571B**

**RIPARO COLTELLO SUPERIORE**  
 GUARD KNIFE

**U-39571C**

**PERNO**  
 STUD

**U-39571D**

**PERNO PORTA COLTELLO ANGOLARE**  
 STUD

**U-39571F**

**FERMA COLTELLO INFERIORE**  
 KNIFE CLAMP

**U-39572**

**BLOCCO**  
 KNIFE HOLDER BLOCK

**U-39573A**

**RONDELLA**  
 WASHER

**U-39573D**

**SUPPORTO**  
 SUPPORT

**U-39573DA**

**BLOCCHETTO**  
 KNIFE DRIVE BLOCK

**U-39573E**

**LEVA**  
 DRIVING LEVER

**U-39573H**

**BRACCIO**  
 DRIVING ARM

**U-39573J**

**BIELLA PER BARRA COLTELLO = FP39573AE**  
 KNIFE DRIVING CONNECTOR ROD

**U-39578AX**

**CARTER COMPLETO**  
 CHIP GUARD ASSMEMBLED

**U-39578P**

**STAFFA**  
 BRACKET

**U-39580A**

**SUPPORTO PLACCA AGO**  
 BRACKET

**U-39580AJ**

**SUPPORTO PLACCA AGO**  
 THREAD PL SUPPORT

**U-39580BA**

**SUPPORTO PLACCA AGO**  
 THREAD PL SUPPORT

**U-39582AD**

**COPERCHIO MARK IV**  
 TOP COVER

**U-39582BH**

**GUARNIZIONE BASAMENTO \*\*fuori prod. sost. da U-39582XK**  
 BOT COVER GASKET

**U-39582BL**

**CARTERINO**  
 AIR DUCT

**U-39582BM**

**BASE PER PIASTRA**  
 BASE PLATE

**U-39582BW**

**BASE ALLUMINIO PER TAGLIACUCI**  
 BOTTOM COVER

**U-39582DN**

**CARTER**  
 FEED BAR COVER

**U-39582DV**

**COPERCHIO 9M**  
 CAP FOR 9M SEWING MACHINE

**U-39582DY**

**GUARNIZIONE**  
 BOT COVER GASKET

**U-39582EW**

**COPERCHIO**  
 COVER LATCH

**U-39582F**

**SOSTEGNO**  
 SUPPORT

**U-39582FE**

**CARTER = 39582FH / 99679 / 39582D**

**U-39582FT**

**COPERCHIO 9M - NUOVO MODELLO**  
 9M TOP COVER - NEW MODEL

**U-39582FZ**

**COPERCHIO 9M CON RACCORDO LATERALE**  
 TOP COVER 9M- WITH SIDE CONNECTION

**U-39582GJ**

**CARTER**  
 LINT SHIELD

## UNION SPECIAL

**U-39582GL**

CARTER

SIDE COVER

**U-39582HF**

CARTER

CARTER

**U-39582XG**

BASE IN FERRO

BOTTOM COVER

**U-39582XH**GUARNIZIONE ex  
39582DU

GASKET

**U-39582XJ**GUARNIZIONE SUPERIORE  
= 39582AE/BZ

TOP COVER GASKET

**U-39582XK**GUARNIZIONE ex  
39582BH

GASKET BOT.COVER

**U-39582Y**GUARNIZIONE  
BASAMENTO = 39582BH

GASKET BASE

**U-39590AC**

COLLARE

BUSHING PUMP

**U-39590G**

ALLOGGIO CUSCINETTO

HOUSING

**U-39590H**ANELLO FERMA  
CUSCINETTO

RETAINING PLATE

**U-39590T**

BUSSOLA = FP39590T

FITTED BUSHING

**U-39590Y**

BUSSOLA ex 39590X

CRANK

**U-39591A**

CONTRAPPESO

COUNTERWEIGHT

**U-39591B**

CONTRAPPESO

COUNTERWEIGHT

**U-39591H**

COLLARE

COLLAR

**U-39591K**

CONTRAPPESO

COUNTERWEIGHT

**U-39591L**VENTOLINA per UNION -  
KIT 2 META' \*

FUN

**U-39592AF**

FELTRINO

DISC FELT

**U-39592AG3**TELAIO X TENSIONATORE  
A 3 FILI

MOUNTING BRACKET

**U-39592AG56**TELAIO X TENSIONATORE  
A 5 FILI

MOUNTING BRACKET

**U-39592AH**

DADO

NUT

**U-39592AK**

ANELLO

TENSOR SPRING FERRUL

**U-39592AL**

PERNO

TENSION POST

**U-39592AM**

BARRA DI TENSIONE

TENSION BAR

**U-39592AR1**

MOLLA

TENSION SPRING

**U-39592AR2**

MOLLA

TENSION SPRING

**U-39592AR4**

MOLLA filo 0,7mm

TENSION SPRING

**U-39592AR5**

MOLLA filo 0.8mm

TENSION SPRING

**U-39592AR8**

MOLLA

TENSION SPRING

**U-39592Z**

POMOLO (ex 39592AA)

NUT YELLOW (repl.39592AA)

**U-39593H**

SPIA OLIO

OIL SIGHT GAUGE

**U-39593J**

RACCORDO A GOMITO

OIL PUMP TUBE

**U-39593U124**PERNINO X MARK IV  
mm3,15 ARANCIO

PIN MM.3.15 ORANGE

**U-39593U1245**

PERNETTO

OIL METER.PIN

**U-39593U125**PERNINO X MARK IV  
VERDE

PIN MM. 3.17 GREEN

**U-39593U126**PERNINO X MARK IV  
mm3,20 GIALLO

PIN MM.3.20 YELLOW

**U-39593U129**PERNINO X MARK IV  
mm3,27 ROSSO

PIN

**U-39593V124**PERNINO PER 9M mm 3,15  
ARANCIO

PIN MM. 3.15 ORANGE

**U-39593V125**PERNINO PER 9M mm 3,17  
VERDE

PIN MM. 3.17 GREEN

**U-39593V126**PERNINO PER 9M mm 3,20  
GIALLO

PIN MM. 3.20 YELLOW

## UNION SPECIAL

**U-39594G**

RETINA FILTRO UNION

SCREEN

**U-39594H**

FELTRINO OLIO UNION

STRAINER

**U-39594N**

SBATTI OLIO

SPLASHER

**U-39594R**

PIASTRA DISTRIB.OLIO

OIL COLLECT PL

**U-39594Y**

CUPOLINA PER 9M

OIL SIGHT CAP

**U-39595**

AMMORTIZZATORE

ISOLATOR

**U-39597A**

LINGUETTA

TONGUE

**U-39597AB**LINGUETTA X PIEDINO  
39520AC+AB

TONGUE

**U-39597AS**

LINGUETTA

PRESSER FOOT

**U-39597L**

LINGUETTA

TONGUE

**U-39597P**

LINGUETTA

TONGUE

**U-39743**

MORSETTO

UPPER LOOPER HOLDER

**U-39843H**

PORTA CROCHET PER 9M

LOOPER SUPPORT

**U-39855**

LEVA ex 39555

LEVER

**U-39855AA**

LEVA

LEVER

**U-39855D**

BUSSOLA

BUSHING

**U-39880H**

DISTANZIALE

SHIM

**U-39880N**

GOMMA

RUBBER BUMPER

**U-4046**

RONDELLA

WASHER

**U-41071G**

DADO

LOCK NUT

**U-41255B**

FORCELLA

GUIDE FORK

**U-41308B**

CROCHET

LOOPER

**U-41350X**

RONDELLA

FIBRE WASHER

**U-41394A**

GUARNIZIONE

GASKET

**U-43139A**

VITE

SCREW NUT

**U-43246**

ASTINA

CONNECTING ROD

**U-43281K**

MOLLA

SPRING

**U-50302D**

CARTER SCORREVOLE

CLOTH PLATE SLIDE

**U-50304M**

PASSAFILO

RETAIN FINGER

**U-50309KA**

CROCHET

LOOPER

**U-50311C**

CUSCINETTO

BALL BEARING

**U-50317B**

BARRA AGO

NEEDLE BAR

**U-50318AE40**

CALIBRO

EYELET

**U-50318AL40**

MORSETTO AGHI

NEEDLE HEAD

**U-50320AH**

PIEDINO

PRESSER FOOT ASSEMBLY

**U-50320BE40**

PIEDINO

PRESSER FOOT ASSEMBLY

**U-50322BF**

ALBERO

FEED LIFT SHAFT

**U-50323P**

PASSAFILO

EYELET

**U-50325AB**

PROTEZIONE ANTERIORE

NEEDLE GUARD FRONT

**U-50325AE**

SALVA AGO

NEEDLE GUARD REAR

## UNION SPECIAL

**U-50325AJ****SPINGI ASOLA**

NEEDLE GUARD FRONT

**U-50325AL****SALVA AGO**

FRONT NEEDLE GUARD UW

**U-50325AN****SALVA AGO**

NEEDLE GUARD REAR

**U-50325Z****SALVA AGO**

NEEDLE GUARD

**U-50332AC****MOLLA**

SPRING

**U-50332AD****MOLLA**

SPRING

**U-50335AF****BARRA PIEDINO**

PRESSER BAR

**U-50335AH****PR BAR GUIDE**

PRESSER BAR GUIDE

**U-50337AP****KNOB**

KNOB

**U-50342BD****CINGHIA**

TIMING BELT

**U-50342BS****CINGHIOLLO**

TIMING BELT

**U-50342CJ****CINGHIA**

LOOP DRIVE BELT

**U-50343B****ALBERO CROCHET**

LOOPER SHAFT

**U-50344AG****BUSHING**

BUSHING

**U-50344AP****BUSHING LINK**

BUSHING

**U-50344BM****BUSSOLA**

BUSHING

**U-50345W****PORTA BARRA AGO**CONNECTION ROD  
ASSEMBLY**U-50348****PORTA CROCHET**

LOOPER HOLDER

**U-50354H****BUSSOLA**

NEEDLE BAR BUSHING

**U-50354J****BUSSOLA**

NEEDLE BAR BUSHING

**U-50355AS****CONNETTORE**

P F LIFT CONNECTION

**U-50357AK****PIASTRINA**

CAST OFF PLATE

**U-50358X****PASSA FILO**

EYELET

**U-50360H****CROCHET**

SPREADER

**U-50370H****MOVIMENTO COLTELLO**

MOVING KNIFE

**U-50377AL****STOP LEVER**

STOP LEVER

**U-50377D****STAFFA**

BRACKET F PULLER LIFTER

**U-50377L****MOLLA**

PRESSER SPRING

**U-50381F****LEVA SX**

LEVER LIFTER FRONT

**U-50381G****GIUNTO**

LIFTER LEVER

**U-50384L****GUARNIZIONE**

GASKET

**U-50386E****RONDELLA**

WASHER PLASTUIC

**U-50390L****CUSCINETTO POSTERIORE**

HOUSING REAR BEARING

**U-50392G****PASSAFILO**

THREAD EYELET

**U-50393AC****COPERCHIO PER POMPA**

END COVER

**U-50393AH****CHIAVE**

KEY

**U-50393FD****TUBO OLIO 3**

OIL TUBE 3 IN.

**U-50393FE****TUBO OLIO 4**

OIL TUBE 4

**U-50393FF****TUBO OLIO 5**

OIL TUBE 5

**U-50393FG****TUBO OLIO 6**

OIL TUBE 6

## UNION SPECIAL

**U-50393FK**

TUBO

TUBE

**U-50393GT**

COPRI TUBO

OIL TUBE COVER

**U-50393HE**

VITE A SPINA

PLUG SCREW

**U-50393KY**

FILTRO

OIL CART FILTER

**U-50394AF**

RIPARO

COVER

**U-50394AJ**

PASSAFILO

THREAD BLOWER

**U-50396G**

SALVA TRASPORTO

SPLASH GUARD,FEED

**U-50397C**

LINGUETTA

STITCH TONGUE

**U-51054**

SPINOTTO

TAPER PIN

**U-51259**

PASSAFILO X 4 AGHI

THREAD EYELET

**U-51292A**

POST FERRULE

POST FERRULE

**U-51292C**

DADO

**U-51292F1**

TENSION SPRING

TENSION SPRING

**U-51292F2**

MOLLA

TENSION SPRING

**U-51292F8**

TENSION SPRING

TENSION SPRING

**U-51493BR**

INGRANAGGIO ex 51493E

N/OIL PUMP GEAR

**U-52336**

PERNO

LINK PIN

**U-52844A**

GUIDAFILO

**U-52848B**

BIELLA

ROD BALL JOINT

**U-52848C**

BIELLA

ROD BALL JOINT

**U-52904B**

TIRAFILO

**U-52958C**

PASSAFILO

TAKE UP EYELET

**U-52958F**

PASSAFILO

THREAD EYELET

**U-531**

VITE

TAKUP WIRE SCREW

**U-538**

VITE

SCREW

**U-55235D**

PERNO

LOCK STUD

**U-55235E**

DADO

STUD NUT

**U-56354A**

GIUNTO

CONNECTING LINK

**U-56390E**

GUARNIZIONE

HOUSING GASKET

**U-56393G**

FILTRO

FILTER

**U-56958**

PASSAFILO

NEEDLE LEVER EYELET

**U-59477**PR.MOLLA VITE  
REGOLATOREPR.SPRING REGULATOR  
SCREW**U-60078Z**

DADO 4 AGHI

NUT

**U-604**VITE PER CROCHET INF. 4  
AGHI

SCREW

**U-6042A**

RONDELLA

WASHER

**U-605**

VITE

SCREW

**U-605A**

VITE

SCREW

**U-605C**

VITE

SCREW

**U-62238A**

VITE

**U-627**

VITE

BASE SCREW

## UNION SPECIAL

**U-627A**

VITE

SCREW

**U-660142**

COPPIGLIA

COTTER PIN

**U-660202**

GUARNIZIONE

OIL RING

**U-660204**

GUARNIZIONE

OIL RING

**U-660206**

GUARNIZIONE

OIL RING

**U-660207**

GUARNIZIONE

OIL RING

**U-660215**

ANELLO

RETAINER RING

**U-660219D**

SPINETTA

ROLLER PIN

**U-660220**

GUARNIZIONE

OIL RING

**U-660221**

GUARNIZIONE

OIL RING

**U-660243**

GUARNIZIONE

OIL RING

**U-660268**

CUSCINETTO A SFERE

BALL BEARING

**U-660280**

FASCETTA

PIPE CLAMP

**U-660311**

CUSCINETTO

BEARING

**U-660416**

ANELLO RADIALE

RETAINING RING

**U-660443**

GUARNIZIONE

OIL RING

**U-660684**

GUARNIZIONE

OIL RING

**U-660705**GUARNIZIONE TAPPO  
OLIO

OIL RING

**U-660726**

RASCHIA OLIO

OIL LIP SEAL

**U-660739**

ANELLO

**U-660764**

PARAOLIO

OIL SEAL RING

**U-660824**

GOMMA ANTI SCIVOLO

RUB BUMPER STOP

**U-660828**

CINGHIA DENTATA

BELT

**U-660835**

CUSCINETTO 3201

BEARING

**U-661150**

GROMMET

OCCHIELLO

**U-66188**

RACCORDO (OGIVA)

FITTING

**U-666280**

TUBETTO OLIO

TUBE

**U-666295**

FILTRO OLIO

OIL FILTER

**U-66694**

STOPPINO

WICK

**U-670E815**

GR.INTERROTTORE

PLUG+SWITCH ASS

**U-670H60**

MOTORINO

PUMP MOTOR

**U-671103B**

ELETTROVALVOLA 4 VIE

4 WAY SOLENOID MACHINE  
VALVE**U-671104A**

KIT VALVOLE MACCHINA

VALVE STACK KIT MAC

**U-671104B**

VALVOLA

STCKING VALVE A

**U-671A360**

CILINDRO ARIA

AIR CYLINDER

**U-671A379**

CILINDRO BIMBA

BIMBA AIR CYLINDER

**U-6DE00**

PLACCA

PLATE

**U-729**

PARA AGO ORLATRICE

LOOPER NEEDLE GUARD

**U-73**

VITE ex 22569A

SCREW

**U-73A**

VITE

SCREW

## UNION SPECIAL

**U-73C**

VITE

SCREW

**U-73X**

VITE

SCREW

**U-77**

VITE

SCREW

**U-77B**

VITE

SCREW

**U-77K**

VITE

SCREW

**U-78**

GRANO

SCREW

**U-79**

VITE

SCREW

**U-79230H**

SUOLETTA

STITCH TONGUE

**U-80265**

RONDELLA

WASHER

**U-80677R**

GRUPPO TAGLIERINO

CHAIN CUTTER ASSEMBLY

**U-8372A**

RONDELLA

**U-86**

VITE

SCREW

**U-87**

VITE

SCREW

**U-87A**

SCREW

SCREW

**U-87U**

VITE

SCREW

**U-88**

VITE

SCREW

**U-88A**

VITE

SCREW

**U-88B**

VITE

SCREW

**U-89**

VITE

**U-90**

VITE

SCREW

**U-91**

VITE

SCREW

**U-92125**

VITE

SCREW

**U-93**

VITE

SCREW

**U-93A**

VITE PER GRIFFA

SCREW

**U-93B**

VITE

SCREW

**U-94**

VITE

SCREW

**U-95**

VITE

**U-95150C**

VITE

SCREW

**U-95580**

VITE

SCREW

**U-95954**

WASHER

WASHER

**U-95956**

RONDELLA

WASHER

**U-95959**

RONDELLA

WASHER

**U-96278**

SEAGER

RETAINING RING

**U-96711**

MOLLA

SPRING

**U-96890**

PERNO

PIN

**U-97**

VITE

SCREW

**U-97109**

MOLLA

SPRING

**U-98A**

VITE

SCREW

**U-99267**

VITE

SCREW

**U-99275**

VITE

SCREW



## UNION SPECIAL

**U-99293**

VITE

SCREW

**U-99343**

DADO

SCREW

**U-99351**

VITE

SCREW

**U-99358**

VITE

SCREW

**U-99359**VITE x FERMO PIEDINO  
39556H

SCREW

**U-99360**

VITE

SCREW

**U-99362**

VITE

SCREW

**U-99364**

VITE

SCREW

**U-9937**

VITE

SCREW

**U-99373B**

VITE

SCREW

**U-99373C**

VITE

SCREW

**U-99375**

VITE

SCREW

**U-99611D**

PIASTRA

PLATE

**U-99619**

VITE

SCREW

**U-99620**

CONNETTORE

CONNECTOR

**U-99652A**

RONDELLA

WASHER

**U-99653B**

PRENDIFILO

WIPER HOOK

**U-99657D**

MANOVELLA LEVA

LEVER

**U-99663MC**

DISTANZIALE

SPACER

**U-99664**

GUIDA FILO ex 99664A

THREAD GUIDE

**U-99669**

COLTELLO

MOVING KNIFE

**U-99669KH**

COLTELLO

KNIFE

**U-99670LH**

COLTELLO

KNIFE

**U-99672A**

BIELLA

CONNECTING ROD

**U-99677HA**

RIPARO

INLET PART

**U-99682L**

SALVA DITA

FINGER PROTECT

**U-99682XCB**

PARAOCCHI

PROTECT SHIELD

**U-99683HC155**

PEDALE VALVOLA ASS.

REDUCTION VALVE

**U-99694A**

PISTONE (B)

AIR CYLINDER W NUT

**U-99820BA**

GUARNIZIONE

GASKET

**U-999196**

VITE

SCREW

**U-999211J**

GUARNIZIONE

GASKET

**U-999229**

CUSCINETTO

BEARING

**U-999230A**

BUSSOLA

BUSHING

**U-999254J**

FILTRO

**U-A10037**

DADO ex 39536FN

CAP NUT

**U-A10315AN60**

PLACCA AGO

NEEDLE PLATE

**U-A10315ANK6.0**

PLACCA AGO

NEEDLE PLATE

**U-A10318N**

SEPARATORE

SPREADER

**U-A10323AKSL0.40**

SUOLETTA SINISTRA

PRESSER SHOE L.

## UNION SPECIAL

**U-A10323AKSR0.40**

SUOLETTA DESTRA

PRESSER SHOE R.

**U-A9332**

PASSAFILO

THREAD EYELET

**U-A9392**

COLTELLO ANGOLARE

UPPER KNIFE

**U-A9407B**

COLTELLO

UPPER KNIFE

**U-A9407C**CONTROLAMA DOPPIA  
CURVA

LOWER KNIFE

**U-A9518D**

PIEDINO PER 39500QPZ

PRESSER FOOT

**U-A9761**GRIFFA PRINCIPALE sost il  
K73740

MAIN FEED DOG

**U-AS26XA**

CROCHET

LOOPER

**U-C10005**

GRIFFA

FEED DOG

**U-C10047C**

PERNO DI RINVIO

DOWEL PIN

**U-C36224A**

PLACCA AGO X 4 AGHI

THROAT PLATE

**U-C39524AB5/32**PLACCA AGO UNO  
SPACCO 2 AGHI GEM

THROAT PLATE

**U-C39524B3/32**

PLACCA AGO

THROAT PLATE

**U-C39524BA1/8**

PLACCA AGO

THROAT PLATE

**U-C39524BF**

PLACCA AGO

THROATH PLATE

**U-C39524D**

PLACCA AGO

THROAT PLATE

**U-C39528AD**

PLACCA AGO

THROAT PLATE

**U-C3952BF**

PLACCA AGO

THROAT PLATE

**U-C50043H029**

RONDELLA ex C50043F

WASHER

**U-C50044E**

PASSA FILO

NEEDLE THREAD EYELET

**U-C50063N**

WASHER

WASHER

**U-C50093U**

INGRANAGGIO

GEROTOR

**U-C50094B**

MORSETTO

OIL CONNECTOR

**U-FP2122G**

ALBERO

CRANK SHAFT

**U-FP29101J**

BIELLA

FEED DRIVE ECC

**U-FP29103T**

BIELLA

FEED LIFT ECCENTRIC

**U-FP29477MC**BIELLA BARRA AGO =  
29477MC

NEEDLE CRANCK ASSY

**U-FP35846**

BIELLA

ROD BALL JOINT

**U-FP35850E**

BUSSOLA

BUSHING

**U-FP35859C**

BUSSOLA diam. 6.5

BUSHING

**U-FP35859D**

BUSSOLA

BUSHING

**U-FP35859J**

BUSSOLA

BUSHING

**U-FP35860D**

BUSSOLA ex 35760D

BUSHING

**U-FP35890E**

BUSSOLA

SHAFT BEARING

**U-FP36218J**

TESTA

NEEDLE HEAD

**U-FP36249A**

BUSSOLA PER ALBERO

LOOPER SHAFT

**U-FP36251A**BIELLA ECCENTRICO ex  
36251A

CONNECTING replace 36251A

**U-FP36253J**

BUSSOLA

LOOPER DRIVE FERRULE

**U-FP36260A**

BUSSOLA ex 36260

BUSHING

**U-FP36273F**

BUSSOLA

KNIFE BRKT BUSHING

## UNION SPECIAL

**U-FP36290A**

BUSSOLA

BUSHING

**U-FP36290D**

BUSSOLA

SHAFT

**U-FP39538**

BUSSOLA ex 34338B

FEED BAR LIFT BLOCK

**U-FP39538A**

BRONZINA

FEED LIFT BLOCK

**U-FP39541A**CHIAVETTA ALBERO  
MARK IV

ECCENTRIC KEY

**U-FP39541C**

CHIAVETTA

ECCENTRIC KEY

**U-FP39543AV**BIELLA ex 39543AC / AN  
/ U

CONNECTING ROD

**U-FP39544AA**BIELLA CORTA CROCHET  
INF. = FP39544AA ed  
FP39544N  
CONNECTING BEARING (repl.  
39544N)**U-FP39544U**

LEVA ex 39544U

DRIVING LEVER

**U-FP39544Z**BUSSOLA ex 39544Z /  
39544X

BUSHING

**U-FP39552P**

BUSSOLA ex 39552P

INNER BUSHING

**U-FP39555AA**

ALBERO

SHAFT, FOOT LIFTER LEVER

**U-FP39568AN**

TUBETTO

TUBE

**U-FP39568P**

TUBETTO ex 39568G

TUBE

**U-FP39573AA**

BUSSOLA

BUSHING

**U-FP39573AE**

BIELLA ex 39573J

CONNECTING ROD  
repl.39573J**U-FP39590AB**

BUSSOLA

BUSHING

**U-FP39590T**

BUSSOLA ex 39590T

FITTED BUSHING

**U-FP51254J**

MORSETTO

CLAMP

**U-FP56341F**

BUSSOLA

FERRULE

**U-FP56354C**

BUSSOLA

BUSHING

**U-G21233I**

MOLLA

SWITCH SPRING

**U-G29105F**

GRUPPO BIELLA

LOOPER DRIVE CRK ASSY

**U-G36240**

MANINA

THREAD PL TONGUE

**U-G39505JT**

GRIFFA

FEED DOG

**U-G39508AV**CROCHET SUPERIORE 2  
AGHI

UPPER LOOPER

**U-G39524MB**

THROAT PLATE

**U-G39530A**

SUPPORTO

CHIP GUARD

**U-G39549N**

COLTELLO

KNIFE

**U-G39551C**

VITE

STUD

**U-G39563L**

PASSAFILO

EYELET

**U-G39570**COLTELLO  
SUPERIORE=39570C-395  
70  
KNIFE (STEEL) -  
=39570C-39570**U-G39578M**

PROTEZIONE

FABRIC GUARD

**U-G39578T**

CARTER

CHIP GUARD

**U-G39578U**

RIPARO

CHIP GUARD

**U-G51346KA**

ANELLO ECCENTRICO

ECCENTRIC RING

**U-G57718-12**

MORSETTO

CLAMP

**U-G57730GD**

MOLLA

TORSION SPRING

**U-G660-210**

RONDELLA

WASHER

**U-GA29389Q**

CAST-OFF

CAST-OFF PL ASS

# UNION SPECIAL

**U-GA29477AP****ECCENTRICO**

ECCENTRIC ASSEMBLY

**U-GA29480KF****GRUPPO RASAFILO PER  
34700**

THREAD TRIM ASSEMBLY

**U-GA39525N****SALVA AGO**

NEEDLE GUARD

**U-GB39524JS****PLACCA AGO**

NEEDLE PLATE

**U-GR39573AC****COLLEGAMENTO  
TRASMISSIONE ARIA ex  
39573AC**  
AIR DRIVE LINK**U-HT2C****VITE**

SCREW

**U-J79J****VITE**

SCREW

**U-J87J****VITE**

SCREW

**U-J88J****VITE**

SCREW

**U-K73739****GRIFFA DIFFERENZIALE**

FEED DOG

**U-N06****DADO**

NUT

**U-TT4H****HEX SOCKET BIT (SOST.  
IL 21209H)****U-TT85****CHIAVE (SOST. IL  
21388AY)**

WRENCH

**U-V29941AA****TAGLIACATENELLA**

AIR KLIPP